

Spare parts list

Material number:	R902462382	Bosch Rexroth AG Service Hydraulics Glockeraustrasse 4 89275 Elchingen Germany
Drawing:	R902462365	
Designation:	AXIAL-PISTON PUMP AL A10V O 60 DFR1/52L-VUC11N00 -S2405	
Status of version:	08/2025	Date: 16.09.2025
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Pos.	Material number	Designation	Quantity
1	R902462150	BASE UNIT	1 UNIT L
2	R902454060	CONTROL VALVE	1 UNIT L

L = Assembly group D = Sealing element

Security notice:

Assembly, commissioning and operation, disassembly, service (including maintenance and repair) require basic mechanical/electrical/hydraulic/pneumatic knowledge, as well as knowledge of the appropriate technical terms. In order to ensure operating safety, these activities may therefore only be carried out by qualified technical personnel or an instructed person under the direction and supervision of qualified personnel. Qualified personnel are those who can recognize possible hazards and institute the appropriate safety measures due to their professional training, knowledge, and experience, as well as their understanding of the relevant conditions pertaining to the work to be done. Qualified personnel must observe the rules relevant to the subject area. Also observe the generally applicable, legal or otherwise binding regulations of the European or national legislation and the rules for the prevention of accidents and for environmental protection applicable in your country. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The given information does not release the user from the obligation of own judgement and verification. It must be remembered that our products are subject to a natural process of wear and aging.

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Spare parts list

Material number: R902462382

Bosch Rexroth AG

Service Hydraulics

Glockeraustrasse 4

89275 Elchingen

Germany

Drawing: R902462365

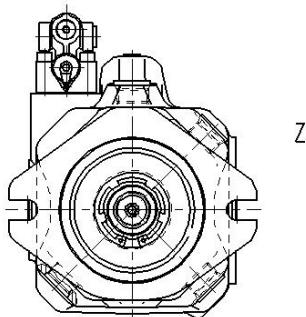
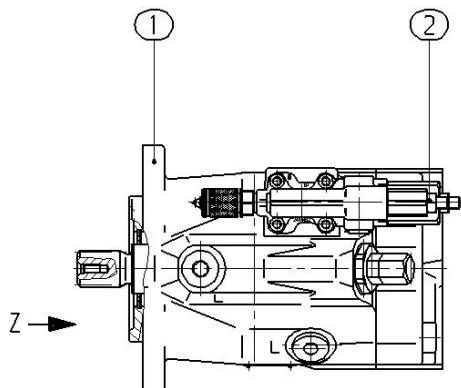
Designation: AXIAL-PISTON PUMP

AL A10V O 60 DFR1/52L-VUC11N00 -S2405

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Spare parts list

Material number: R902462150
 Drawing: R902463787
 Designation: BASE UNIT

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 Service Hydraulics
 Glockeraustrasse 4
 89275 Elchingen
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Pos.	Material number	Designation	Quantity	
1	R902454129	ROTARY GROUP	1 UNIT	L
2	R902438263	ADJUSTING PISTON	1 UNIT	
3	R902439068	PISTON ROD	1 UNIT	
4	R902419471	PUMP HOUSING	1 UNIT	
6	R910979582	CONNECTION PLATE	1 UNIT	
7	R902437116	SWASH PLATE	1 UNIT	
8	R910992482	DRIVE SHAFT	1 UNIT	
9	R902555080	SCREW PLUG	1 UNIT	
10	R910973548	COMPRESSION SPRING	1 UNIT	
12	R910966528	ADJUSTMENT SHIM	1 UNIT	
14	R910989235	STOP RING	1 UNIT	
15	R910720224	TAPERED-ROLLER BEARING	1 UNIT	
16	R910973501	TAPERED-ROLLER BEARING	1 UNIT	
17	R902413637	BEARING SHELL	1 UNIT	
18	R902413636	BEARING SHELL	1 UNIT	
20	R909831661	SHAFT SEALING RING	1 UNIT	D
21	R913050498	O-RING	1 UNIT	D
22	R910965435	O-RING	1 UNIT	D

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Pos.	Material number	Designation	Quantity
23	R910804886	O-RING	2 UNIT
24	R910942133	R-RING	2 UNIT
25	R910941918	RETAINING RING	1 UNIT
27	R910604976	SOCKET HEAD CAP SCREW	4 UNIT
31	R902584425	DOUBLE BREAK-OFF PLUG	2 UNIT
33	R902587222	STRAIGHT PIN	1 UNIT
34	R910967343	SCREW PLUG	3 UNIT
35	R910998240	NUT	1 UNIT
36	R910904041	CAP NUT	1 UNIT
37	R902532354	STOP SCREW	1 UNIT
40	R910993660	COUNTERSUNK-HEAD SCREW	2 UNIT

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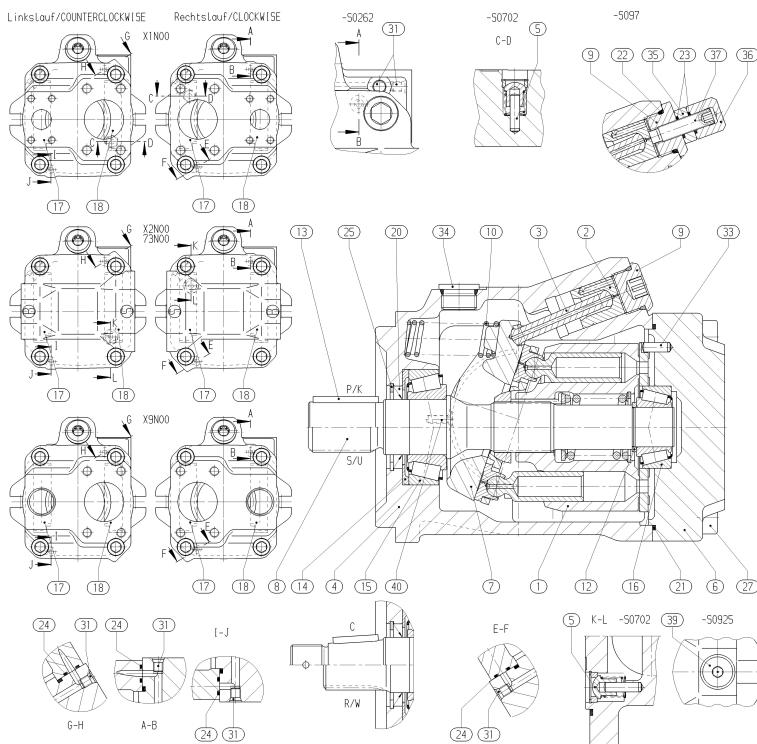
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Material number: R902462150
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Spare parts list

Material number: R902454129
 Drawing: R910991519
 Designation: ROTARY GROUP

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Pos.	Material number	Designation	Quantity	
1	R910993591	ROTARY GROUP	1 UNIT	L
2	R902451806	DISTRIBUTOR PLATE	1 UNIT	

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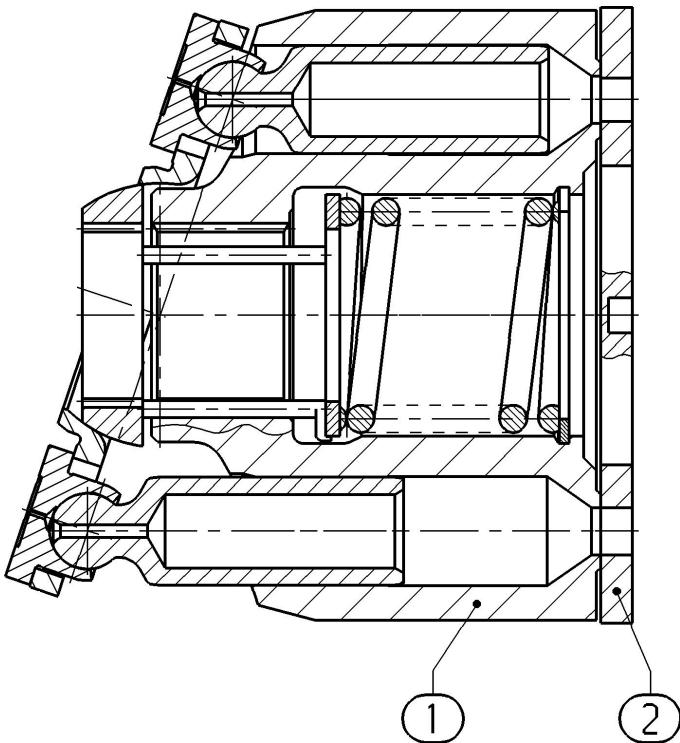
Spare parts list

Material number: R902454129
 Drawing: R910991519
 Designation: ROTARY GROUP

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Spare parts list

Material number: R910993591
 Drawing: R910993625
 Designation: ROTARY GROUP

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Pos.	Material number	Designation	Quantity
1	R902418043	PISTON PAD	9 UNIT
2	R902427816	CYLINDER	1 UNIT
4	R902503255	RETAINING PLATE	1 UNIT
6	R910979801	RETAINING BALL	1 UNIT
7	R910975251	COMPRESSION SPRING	1 UNIT
9	R902400741	PRESSURE PIN	3 UNIT
10	R909156218	RETAINING RING	1 UNIT
11	R902400742	SUPPORTING DISC	1 UNIT

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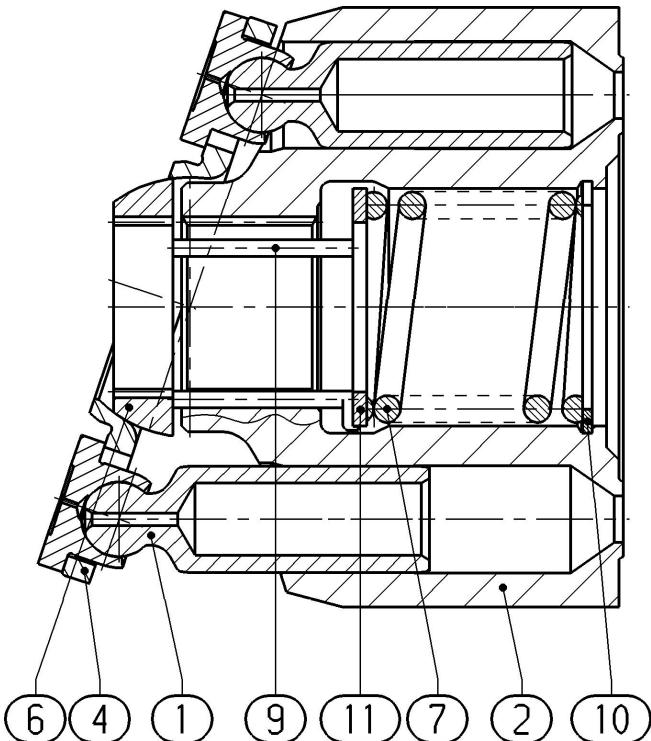
Spare parts list

Material number: R910993591
 Drawing: R910993625
 Designation: ROTARY GROUP

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Spare parts list

Material number: R902454060
 Drawing: R902453999
 Designation: CONTROL VALVE

Bosch Rexroth AG
 Service Hydraulics
 Glockeraustrasse 4
 89275 Elchingen
 Germany

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Pos.	Material number	Designation	Quantity	
1	R902454000	CONTROL VALVE	1 UNIT	L
2	R902573525	SEAL	1 UNIT	D
3	R910900443	SOCKET HEAD CAP SCREW	4 UNIT	
4	R910764647	SCREW PLUG	1 UNIT	D

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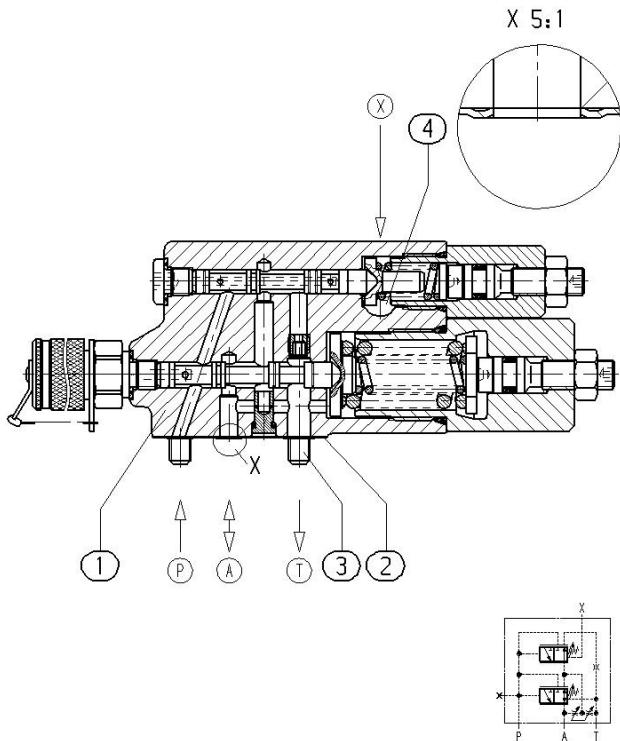
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Material number: R902454060
 Drawing: R902453999
 Designation: CONTROL VALVE

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Spare parts list

Material number: R902454000
 Drawing: R902453998
 Designation: CONTROL VALVE

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 Service Hydraulics
 Glockeraustrasse 4
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 Germany

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Pos.	Material number	Designation	Quantity
1	R902434572	VALVE HOUSING	1 UNIT
2	R902420112	VALVE SPOOL	1 UNIT
3	R910920595	SPRING DISK	1 UNIT
4	R902449500	SPRING DISK	1 UNIT
5	R902451578	SERVO UNIT	1 UNIT
6	R902451580	SERVO UNIT	1 UNIT
7	R910900362	WASHER	1 UNIT
8	R902451582	ORIFICE	1 UNIT
10	R910920596	COMPRESSION SPRING	1 UNIT
11	R910707031	COMPRESSION SPRING	1 UNIT
15	R910925518	NOZZLE	1 UNIT
17	R910933812	SCREW PLUG	1 UNIT
18	R910900311	VALVE SPOOL	1 UNIT
19	R910911509	COMPRESSION SPRING	1 UNIT
23	R910642827	BONDED SEAL RING	2 UNIT
29	R902410973	TEST CONNECTION	1 UNIT

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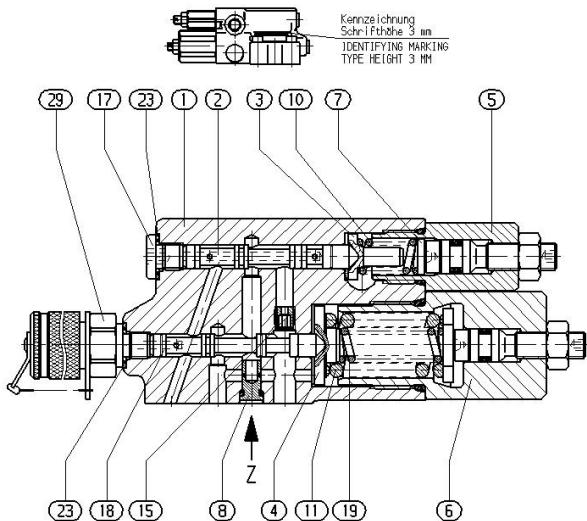
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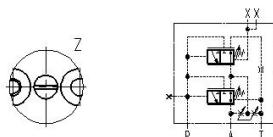
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Stückliste PARTS LIST	Ident-Nr. PART-NO.
Perbunan	
Viton	2454000
EPDM	



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Spare parts list

Material number: R902451578
 Drawing: R902451579
 Designation: SERVO UNIT

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 Glockeraustrasse 4
 89275 Elchingen
 Germany

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Pos.	Material number	Designation	Quantity
1	R902448797	SCREW PLUG	1 UNIT
3	R902445453	STUD BOLT	1 UNIT
10	R900013838	HEXAGON NUT	1 UNIT
11	R910946269	BACKUP RING	1 UNIT
20	R910080519	O-RING	1 UNIT
21	R910919314	O-RING	1 UNIT

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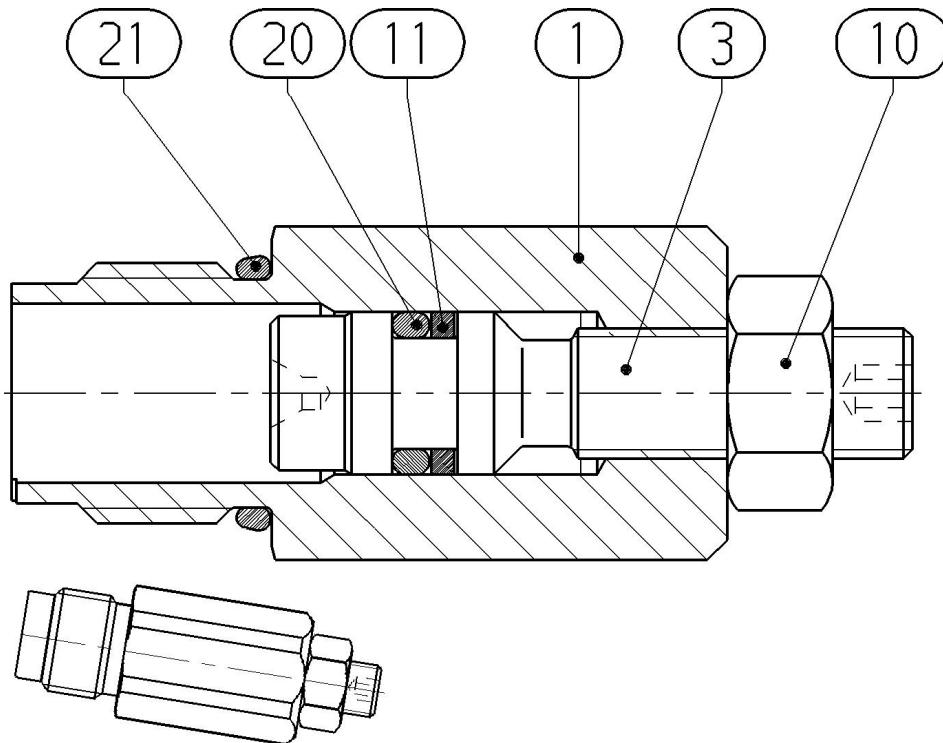
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Spare parts list

Material number: R902451580
 Drawing: R902451581
 Designation: SERVO UNIT

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Pos.	Material number	Designation	Quantity
1	R902474069	SCREW PLUG	1 UNIT
3	R902445453	STUD BOLT	1 UNIT
4	R902417465	WASHER	1 UNIT
10	R900013838	HEXAGON NUT	1 UNIT
11	R910946269	BACKUP RING	1 UNIT
20	R910080519	O-RING	1 UNIT
21	R910919322	O-RING	1 UNIT

L = Assembly group D = Sealing element

Security notice:

Assembly, commissioning and operation, disassembly, service (including maintenance and repair) require basic mechanical/electrical/hydraulic/pneumatic knowledge, as well as knowledge of the appropriate technical terms. In order to ensure operating safety, these activities may therefore only be carried out by qualified technical personnel or an instructed person under the direction and supervision of qualified personnel. Qualified personnel are those who can recognize possible hazards and institute the appropriate safety measures due to their professional training, knowledge, and experience, as well as their understanding of the relevant conditions pertaining to the work to be done. Qualified personnel must observe the rules relevant to the subject area. Also observe the generally applicable, legal or otherwise binding regulations of the European or national legislation and the rules for the prevention of accidents and for environmental protection applicable in your country. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The given information does not release the user from the obligation of own judgement and verification. It must be remembered that our products are subject to a natural process of wear and aging.

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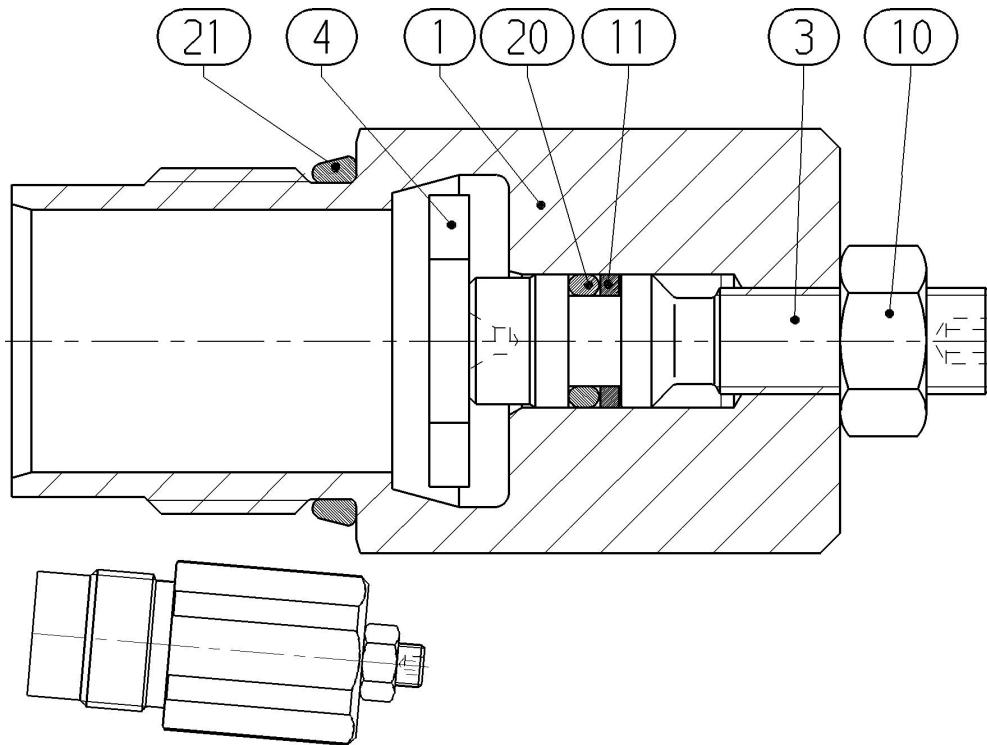
Spare parts list

Material number: R902451580
 Drawing: R902451581
 Designation: SERVO UNIT

Bosch Rexroth AG
 Service Hydraulics
 Glockeraustrasse 4
 89275 Elchingen
 Germany

Status of version: 08/2025

Date: 16.09.2025
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