

Spare parts list

Material number: R902454160

Bosch Rexroth AG
 Service Hydraulics
 Glockeraustrasse 4
 89275 Elchingen
 Germany

Drawing:

Designation: AXIAL-PISTON PUMP
 AL A10V O 45 DFR1/52L-VSC11N00 -S2219

Status of version: 08/2025

Date: 16.09.2025

Page: 1

Pos.	Material number	Designation	Quantity
1	R902465075	BASE UNIT	1 UNIT L
2	R902454060	CONTROL VALVE	1 UNIT L

L = Assembly group D = Sealing element

Security notice:

Assembly, commissioning and operation, disassembly, service (including maintenance and repair) require basic mechanical/electrical/hydraulic/pneumatic knowledge, as well as knowledge of the appropriate technical terms. In order to ensure operating safety, these activities may therefore only be carried out by qualified technical personnel or an instructed person under the direction and supervision of qualified personnel. Qualified personnel are those who can recognize possible hazards and institute the appropriate safety measures due to their professional training, knowledge, and experience, as well as their understanding of the relevant conditions pertaining to the work to be done. Qualified personnel must observe the rules relevant to the subject area. Also observe the generally applicable, legal or otherwise binding regulations of the European or national legislation and the rules for the prevention of accidents and for environmental protection applicable in your country. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The given information does not release the user from the obligation of own judgement and verification. It must be remembered that our products are subject to a natural process of wear and aging.

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Spare parts list

Material number: R902465075
 Drawing: R910995775
 Designation: BASE UNIT

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 Service Hydraulics
 Glockeraustrasse 4
 89275 Elchingen
 Germany

Status of version: 08/2025 Date: 16.09.2025

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Pos.	Material number	Designation	Quantity	
1	R902435270	ROTARY GROUP	1 UNIT	L
2	R902438263	ADJUSTING PISTON	1 UNIT	
3	R902439068	PISTON ROD	1 UNIT	
5	R902460217	PUMP HOUSING	1 UNIT	
6	R910971115	CONNECTION PLATE	1 UNIT	
7	R902437705	SWASH PLATE	1 UNIT	
8	R910992268	DRIVE SHAFT	1 UNIT	
9	R902447575	SCREW PLUG	1 UNIT	
10	R910928606	COMPRESSION SPRING	1 UNIT	
12	R910938955	ADJUSTMENT SHIM	1 UNIT	
14	R910987963	STOP RING	1 UNIT	
15	R910704946	TAPERED-ROLLER BEARING	1 UNIT	
16	R910704954	TAPERED-ROLLER BEARING	1 UNIT	
17	R910933793	BEARING SHELL	2 UNIT	
20	R910793671	SHAFT SEALING RING	1 UNIT	D
21	R913052048	O-RING	1 UNIT	D
24	R910942133	R-RING	1 UNIT	D
25	R902403814	RETAINING RING	1 UNIT	

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Pos.	Material number	Designation	Quantity
27	R910110248	SOCKET HEAD CAP SCREW	4 UNIT
31	R902584425	DOUBLE BREAK-OFF PLUG	1 UNIT
33	R902587222	STRAIGHT PIN	1 UNIT
34	R910967343	SCREW PLUG	3 UNIT

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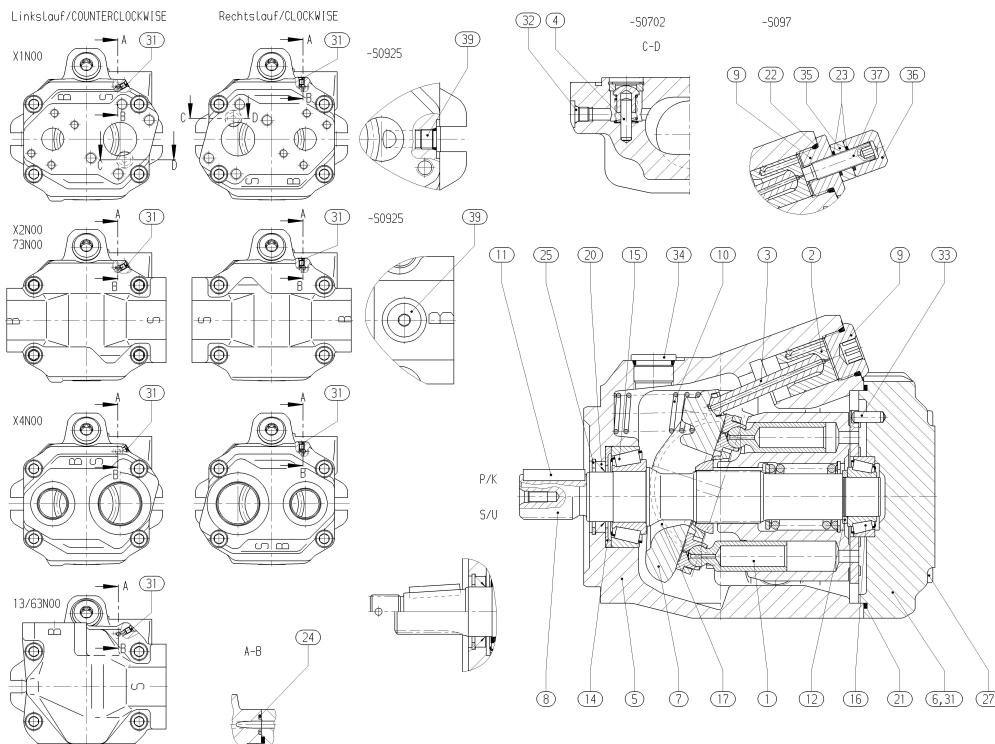
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Spare parts list

Material number: R902435270
 Drawing: R910900522
 Designation: ROTARY GROUP

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Pos.	Material number	Designation	Quantity	
1	R902435257	ROTARY GROUP	1 UNIT	L
2	R902448402	DISTRIBUTOR PLATE	1 UNIT	

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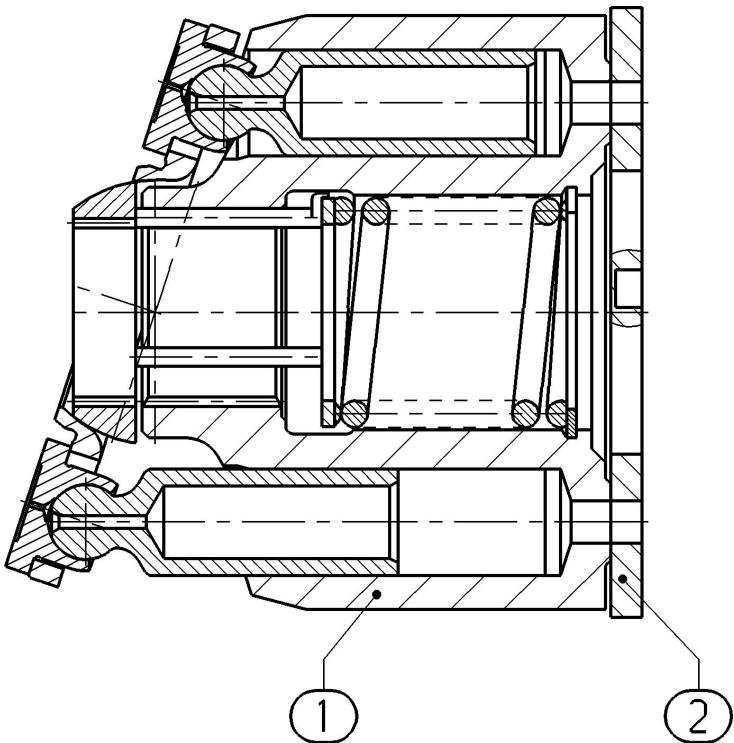
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Material number: R902435270
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Spare parts list

Material number: R902435257
 Drawing: R902512971
 Designation: ROTARY GROUP

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Pos.	Material number	Designation	Quantity
1	R902512960	CYLINDER ASSEMBLY KIT	1 UNIT
2	R902400814	PISTON PAD	9 UNIT
3	R902538599	RETAINING PLATE	1 UNIT
4	R902436450	RETAINING BALL	1 UNIT

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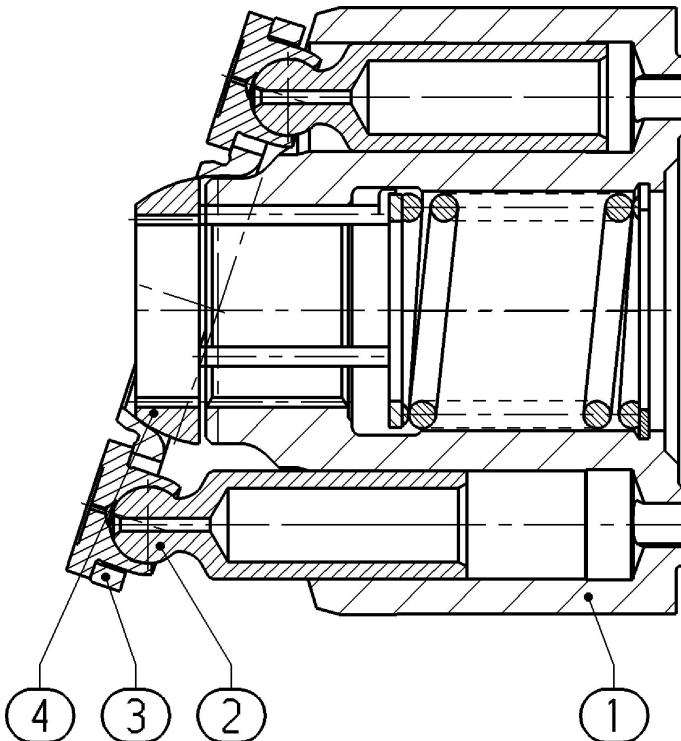
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Material number: R902435257
 Drawing: R902512971
 Designation: ROTARY GROUP

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Spare parts list

Material number: R902454060
 Drawing: R902453999
 Designation: CONTROL VALVE

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 Glockeraustrasse 4
 89275 Elchingen
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Pos.	Material number	Designation	Quantity	
1	R902454000	CONTROL VALVE	1 UNIT	L
2	R902573525	SEAL	1 UNIT	D
3	R910900443	SOCKET HEAD CAP SCREW	4 UNIT	
4	R910764647	SCREW PLUG	1 UNIT	D

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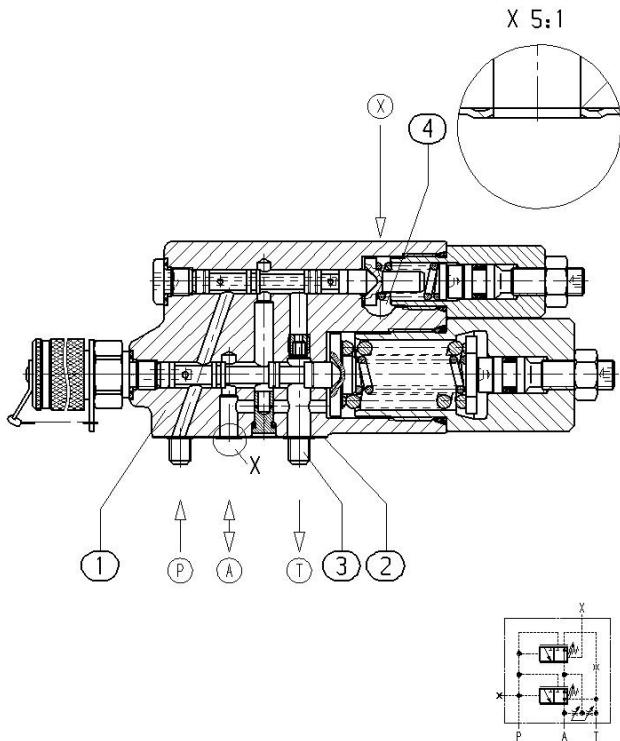
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Material number: R902454060
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Spare parts list

Material number: R902454000
 Drawing: R902453998
 Designation: CONTROL VALVE

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 Germany

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Pos.	Material number	Designation	Quantity
1	R902434572	VALVE HOUSING	1 UNIT
2	R902420112	VALVE SPOOL	1 UNIT
3	R910920595	SPRING DISK	1 UNIT
4	R902449500	SPRING DISK	1 UNIT
5	R902451578	SERVO UNIT	1 UNIT
6	R902451580	SERVO UNIT	1 UNIT
7	R910900362	WASHER	1 UNIT
8	R902451582	ORIFICE	1 UNIT
10	R910920596	COMPRESSION SPRING	1 UNIT
11	R910707031	COMPRESSION SPRING	1 UNIT
15	R910925518	NOZZLE	1 UNIT
17	R910933812	SCREW PLUG	1 UNIT
18	R910900311	VALVE SPOOL	1 UNIT
19	R910911509	COMPRESSION SPRING	1 UNIT
23	R910642827	BONDED SEAL RING	2 UNIT
29	R902410973	TEST CONNECTION	1 UNIT

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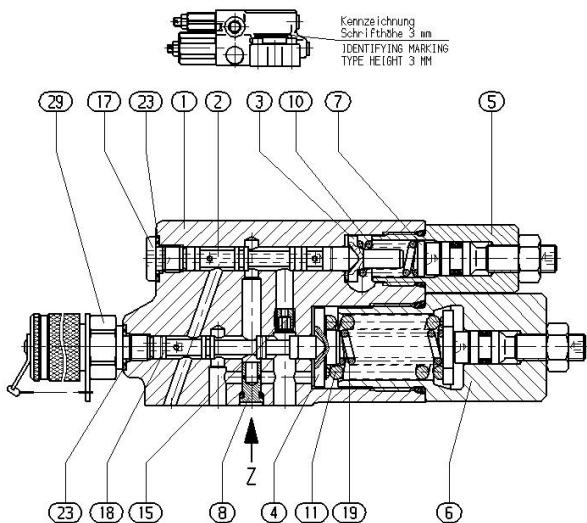
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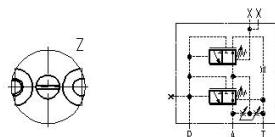
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Stückliste PARTS LIST	Ident-Nr. PART-NO.
Perbunan	
Viton	2454000
EPDM	



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Spare parts list

Material number: R902451578
 Drawing: R902451579
 Designation: SERVO UNIT

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Pos.	Material number	Designation	Quantity
1	R902448797	SCREW PLUG	1 UNIT
3	R902445453	STUD BOLT	1 UNIT
10	R900013838	HEXAGON NUT	1 UNIT
11	R910946269	BACKUP RING	1 UNIT
20	R910080519	O-RING	1 UNIT
21	R910919314	O-RING	1 UNIT

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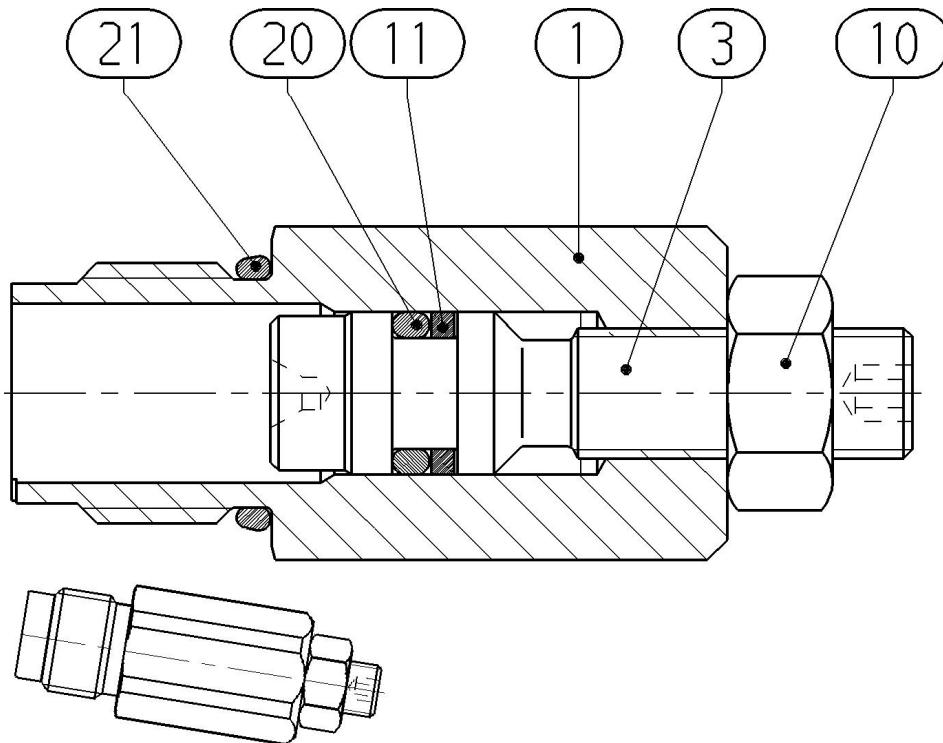
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Spare parts list

Material number: R902451580
 Drawing: R902451581
 Designation: SERVO UNIT

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Pos.	Material number	Designation	Quantity
1	R902474069	SCREW PLUG	1 UNIT
3	R902445453	STUD BOLT	1 UNIT
4	R902417465	WASHER	1 UNIT
10	R900013838	HEXAGON NUT	1 UNIT
11	R910946269	BACKUP RING	1 UNIT
20	R910080519	O-RING	1 UNIT
21	R910919322	O-RING	1 UNIT

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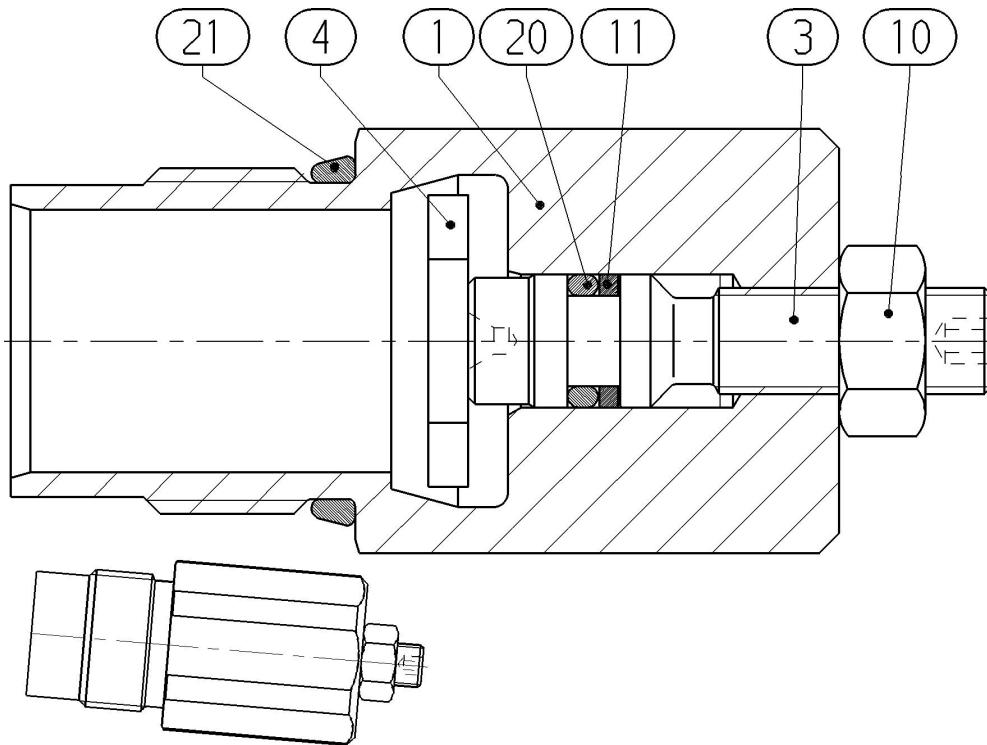
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L = Assembly group D = Sealing element

Security notice:

Assembly, commissioning and operation, disassembly, service (including maintenance and repair) require basic mechanical/electrical/hydraulic/pneumatic knowledge, as well as knowledge of the appropriate technical terms. In order to ensure operating safety, these activities may therefore only be carried out by qualified technical personnel or an instructed person under the direction and supervision of qualified personnel. Qualified personnel are those who can recognize possible hazards and institute the appropriate safety measures due to their professional training, knowledge, and experience, as well as their understanding of the relevant conditions pertaining to the work to be done. Qualified personnel must observe the rules relevant to the subject area. Also observe the generally applicable, legal or otherwise binding regulations of the European or national legislation and the rules for the prevention of accidents and for environmental protection applicable in your country. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The given information does not release the user from the obligation of own judgement and verification. It must be remembered that our products are subject to a natural process of wear and aging.

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